

ABSTRACT

5 Amphipathic copolymers are provided comprising one or more S portions and one
or more D portions. The copolymers have a chromophore covalently bonded thereto via
a urethane, urea or amide linkage. These copolymers provide exceptionally useful
components in toner compositions, because they provide easily prepared color-imparting
particles that provide excellent color rendition.

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